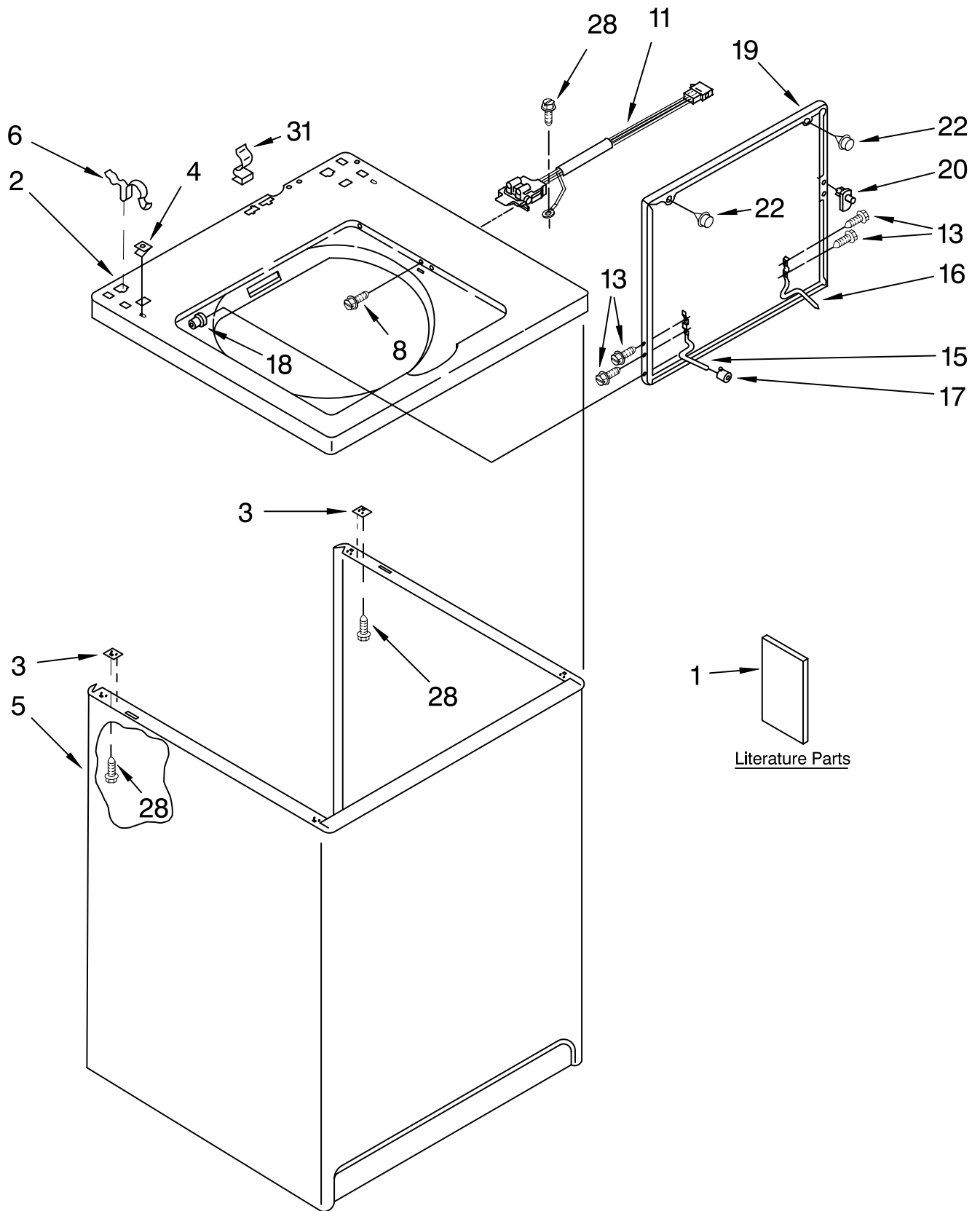


# TOP AND CABINET PARTS

For Model: RAS7233KQ0  
(Designer White)

AUTOMATIC  
WASHER



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

# TOP AND CABINET PARTS

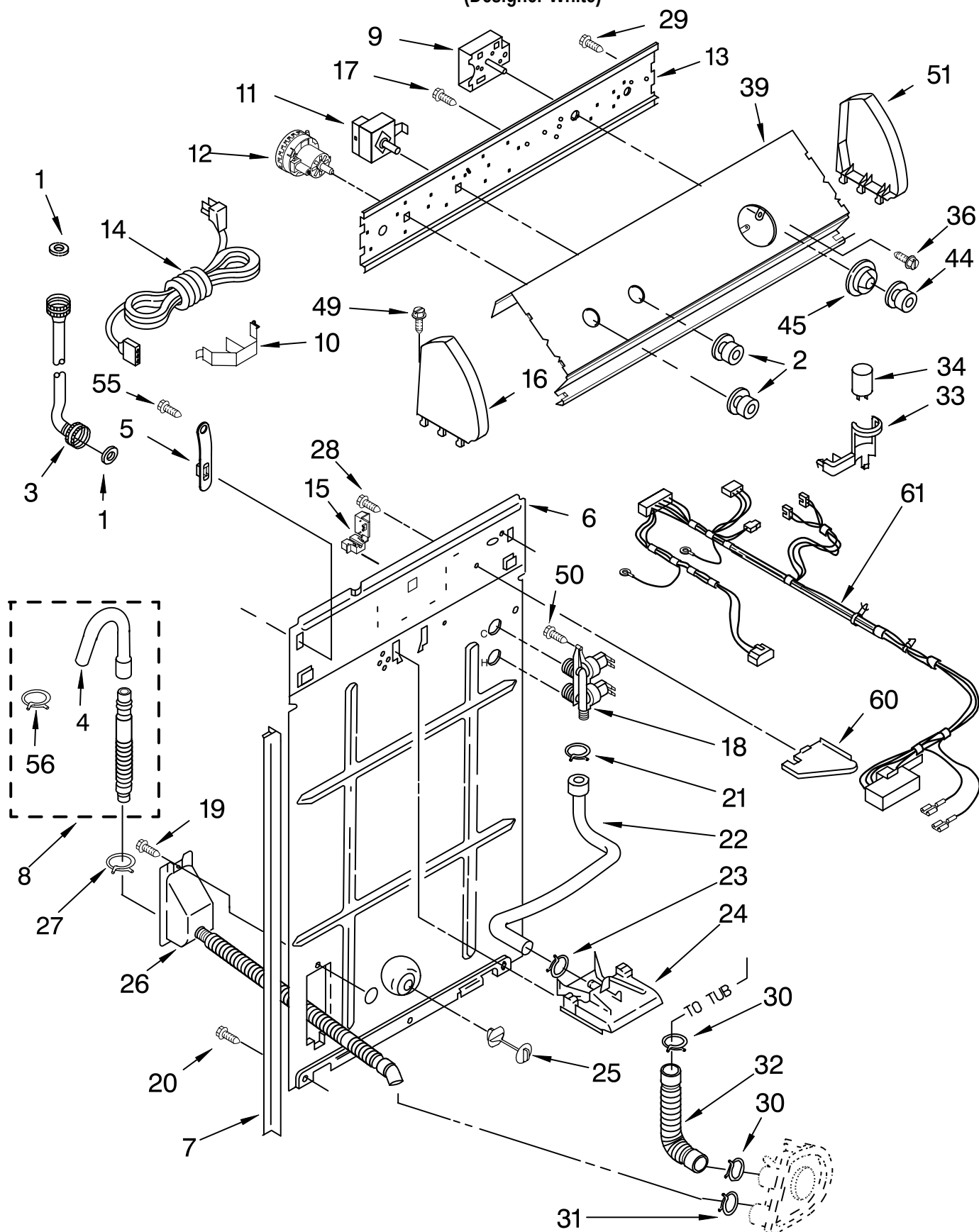
For Model: RAS7233KQ0  
(Designer White)

| Illus.<br>No. | Part<br>No. | DESCRIPTION                                                                                                                                                                                                        |
|---------------|-------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1             |             | Literature Parts<br>Installation<br>Instructions<br>LIT3956025 English<br>LIT3951578 French<br>Use & Care Guide<br>LIT3955872 English<br>LIT3954822 French<br>LIT3954540 Energy Guide<br>LIT3954578 Wiring Diagram |
| 2             | 8274315     | Top                                                                                                                                                                                                                |
| 3             | 62750       | Spacer, Cabinet To<br>Top (4)                                                                                                                                                                                      |
| 4             | 357213      | Nut, Push-In (2)                                                                                                                                                                                                   |
| 5             | 63424       | Cabinet                                                                                                                                                                                                            |
| 6             | 62780       | Clip, Top & Cabinet<br>& Rear Panel (2)                                                                                                                                                                            |
| 8             | 3356311     | Screw & Washer,<br>Lid Switch (2)                                                                                                                                                                                  |
| 11            | 3949237     | Switch, Lid                                                                                                                                                                                                        |
| 13            | 3351355     | Screw, Lid Hinge<br>Mounting (4)                                                                                                                                                                                   |
| 15            | 54584       | Hinge, Lid (L.H.)                                                                                                                                                                                                  |
| 16            | 91770       | Hinge, Lid (R.H.)                                                                                                                                                                                                  |
| 17            | 19119       | Bumper, Lid Hinge                                                                                                                                                                                                  |
| 18            | 21258       | Bearing, Lid<br>Hinge (2)                                                                                                                                                                                          |
| 19            | 3361412     | Lid                                                                                                                                                                                                                |
| 20            | 358684      | Strike, Lid Switch                                                                                                                                                                                                 |
| 22            | 9724509     | Bumper, Lid (2)                                                                                                                                                                                                    |
| 28            | 3390631     | Screw,<br>10-16 x 3/8 (5)                                                                                                                                                                                          |
| 31            | 90016       | Clip, Harness                                                                                                                                                                                                      |

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

# CONTROLS AND REAR PANEL PARTS

For Model: RAS7233KQ0  
(Designer White)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

# CONTROLS AND REAR PANEL PARTS

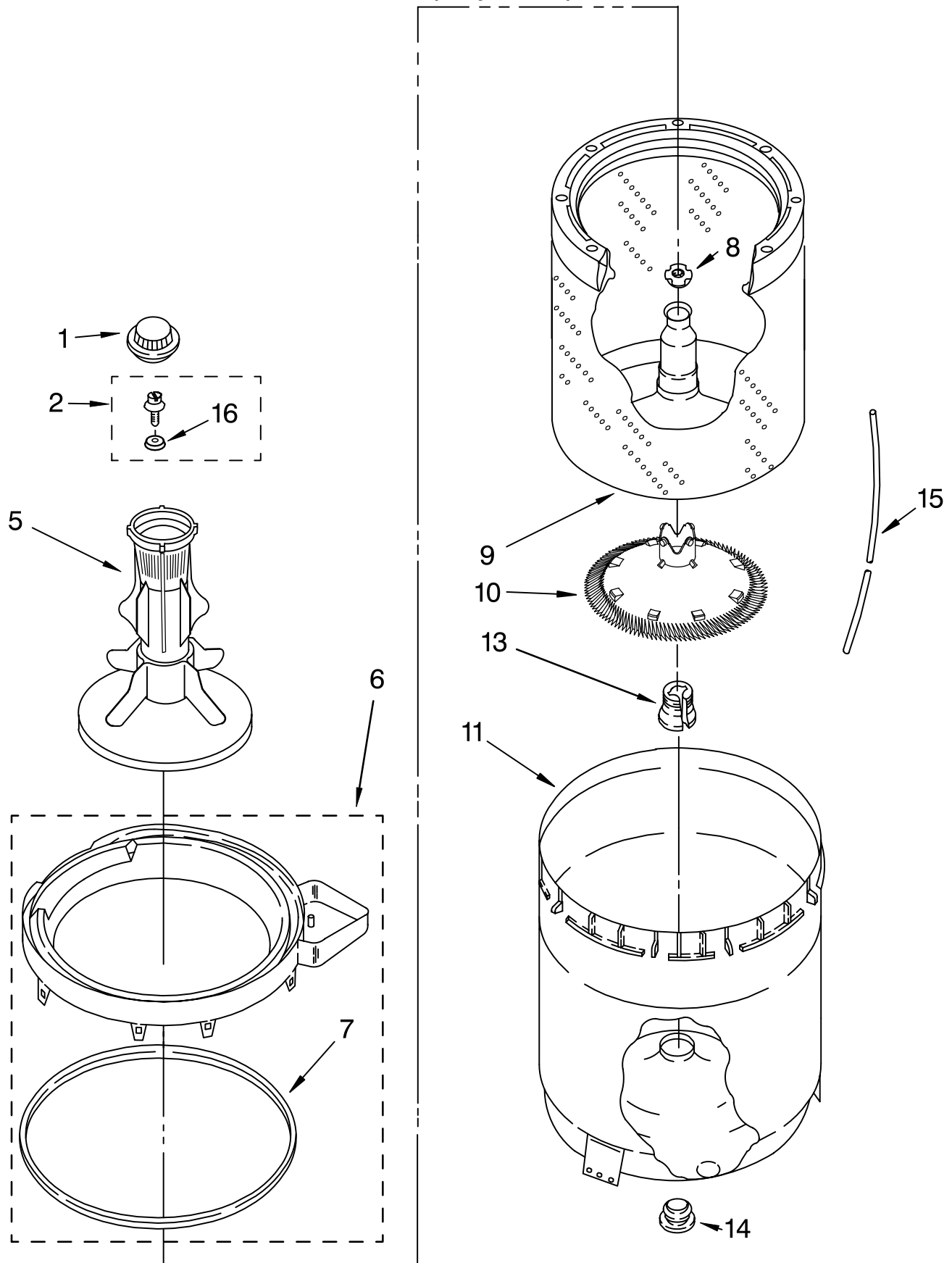
For Model: RAS7233KQ0  
(Designer White)

| Illus. No. | Part No. | DESCRIPTION                                        | Illus. No. | Part No. | DESCRIPTION                   | Illus. No. | Part No. | DESCRIPTION                                   |
|------------|----------|----------------------------------------------------|------------|----------|-------------------------------|------------|----------|-----------------------------------------------|
| 1          | 3976300  | Washer, Water Inlet Hose (4) (1-1/16 x 5/8)        | 10         | 8055003  | Clip, Harness & Pressure Hose | 27         | 3366912  | Clamp, Hose                                   |
| 2          | 8274378  | Knob, Control                                      | 11         | 661612   | Switch, Rotary (Temperature)  | 28         | 3351614  | Screw, 10-24 x 3/8                            |
| 3          |          | Hose, Water Inlet (2)                              | 12         | 3366848  | Switch, Water Level           | 29         | 90767    | Screw, 8-18 x 3/8                             |
|            | 3949374  | Blue Coupler                                       | 13         | 3948608  | Bracket, Control              | 30         | 3363366  | Clamp, Hose                                   |
|            | 3949375  | Red Coupler                                        | 14         | 3948063  | Cord, Power                   | 31         | 660628   | Clamp, Hose                                   |
| 4          | 3357027  | Nozzle-Drain Hose                                  | 15         | 3952821  | Strain Relief, Power Cord     | 32         | 3951449  | Hose, Pump To Tub (Includes #30)              |
| 5          | 8318255  | Strap, Console (2)                                 | 16         | 8274437  | Cap, End (L.H.)               | 33         | 8318201  | Clip, Capacitor                               |
| 6          | 8528062  | Panel, Rear                                        | 17         | 3400073  | Screw, Ground (Console)       | 34         | 661606   | Capacitor, Motor Start                        |
| 7          | 62747    | Pad, Rear Panel                                    | 18         | 3952164  | Valve, Water Mixing           | 36         | 3400818  | Screw, Timer Mounting                         |
| 8          | 3951609  | Hose, Drain (4 ft.)                                | 19         | 90864    | Screw, 10-24 x 1/2            | 39         | 3954259  | Panel, Console                                |
|            | 661577   | Hose, Drain (9 ft.) (Not Included)                 | 20         | 62863    | Screw, 10-16 x 3/8            | 44         | 8274390  | Knob, Timer                                   |
|            | 3357090  | Extension, Drain Hose (21 Inches.) (Not Included.) | 21         | 370451   | Clamp, Hose                   | 45         | 8274395  | Dial, Timer                                   |
| 9          | 3953146  | Timer, Control (60 Hz.) (Motor Not A Service Part) | 22         | 3357328  | Hose, Vacuum Break            | 49         | 388326   | Screw, 8-18 x 1.25 (Panel to Top)             |
|            |          |                                                    | 23         | 371503   | Clamp, Hose                   | 50         | 9740848  | Screw                                         |
|            |          |                                                    | 24         | 387606   | Break, Vacuum                 | 51         | 8274434  | Cap, End (R.H.)                               |
|            |          |                                                    | 25         | 8519200  | Support, Rear Panel           | 55         | 3390647  | Screw                                         |
|            |          |                                                    | 26         | 3361805  | Hose-Corrugated Assembly      | 56         | 3366913  | Clamp, Drain Hose                             |
|            |          |                                                    |            |          |                               | 60         | 3348424  | Shield, Suds                                  |
|            |          |                                                    |            |          |                               | 61         | 3955021  | Harness, Wiring (For Detail See Pages 9 & 10) |

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

# AGITATOR, BASKET AND TUB PARTS

For Model: RAS7233KQ0  
(Designer White)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

# AGITATOR, BASKET AND TUB PARTS

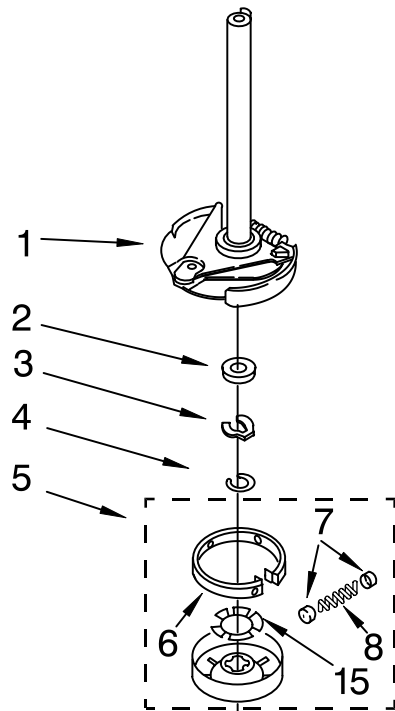
For Model: RAS7233KQ0  
(Designer White)

| <b>Illus.<br/>No.</b> | <b>Part<br/>No.</b> | <b>DESCRIPTION</b>         |
|-----------------------|---------------------|----------------------------|
| 1                     | 3355758             | Cap, Agitator              |
| 2                     | 358237              | Screw & Washer             |
| 5                     | 63235               | Agitator                   |
| 6                     | 63851               | Tub Ring                   |
| 7                     | 3359585             | Gasket, Tub Ring           |
| 8                     | 21366               | Nut, Spanner               |
| 9                     | 3951989             | Basket And<br>Balance Ring |
| 10                    | 3952746             | Filter, Plate              |
| 11                    | 63849               | Tub                        |
| 13                    | 389140              | Block, Drive               |
| 14                    | 383727              | Gasket, Centerpost         |
| 15                    | 3347780             | Hose, Pressure<br>Switch   |
| 16                    | 3949550             | Washer                     |

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

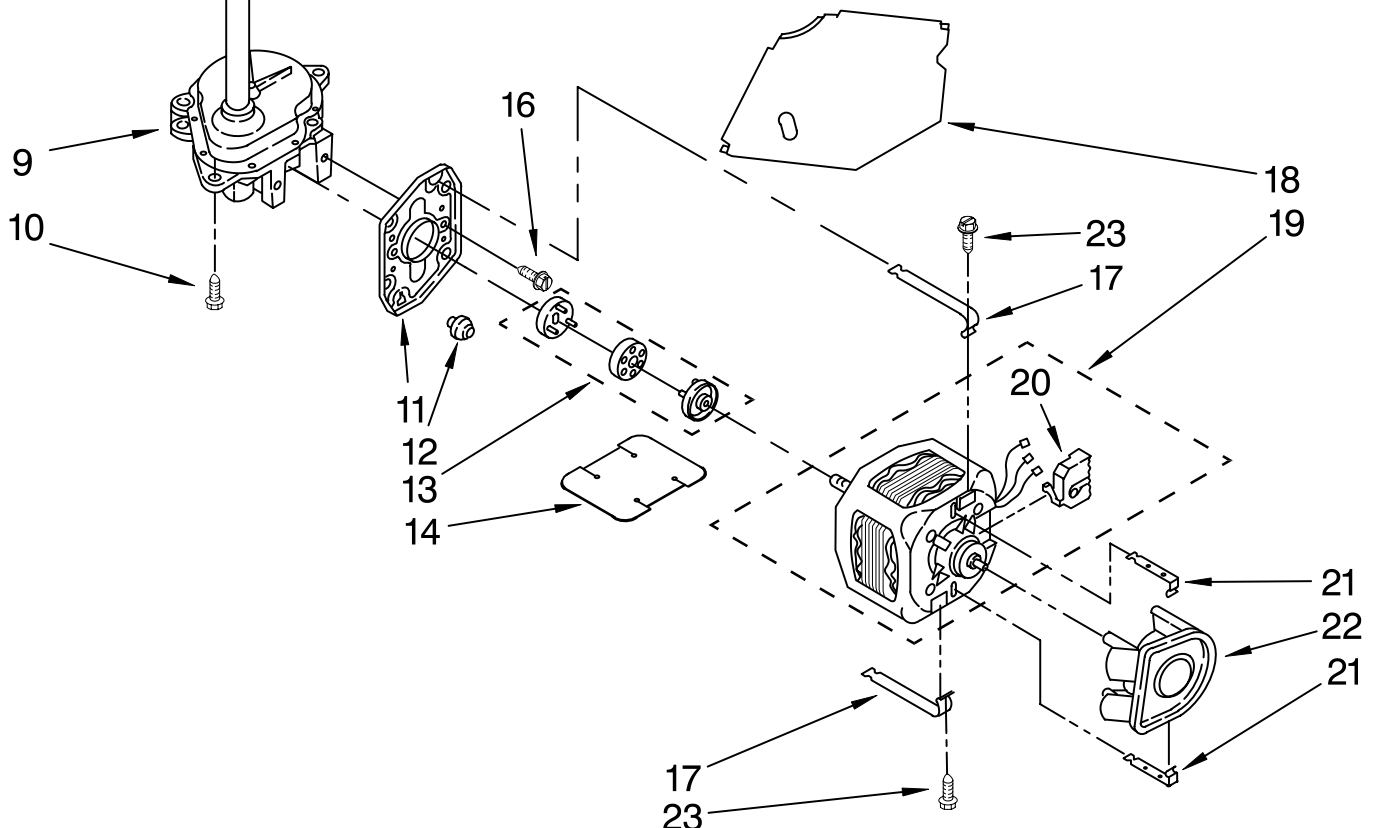
# BRAKE, CLUTCH, GEARCASE, MOTOR AND PUMP PARTS

For Model: RAS7233KQ0  
(Designer White)



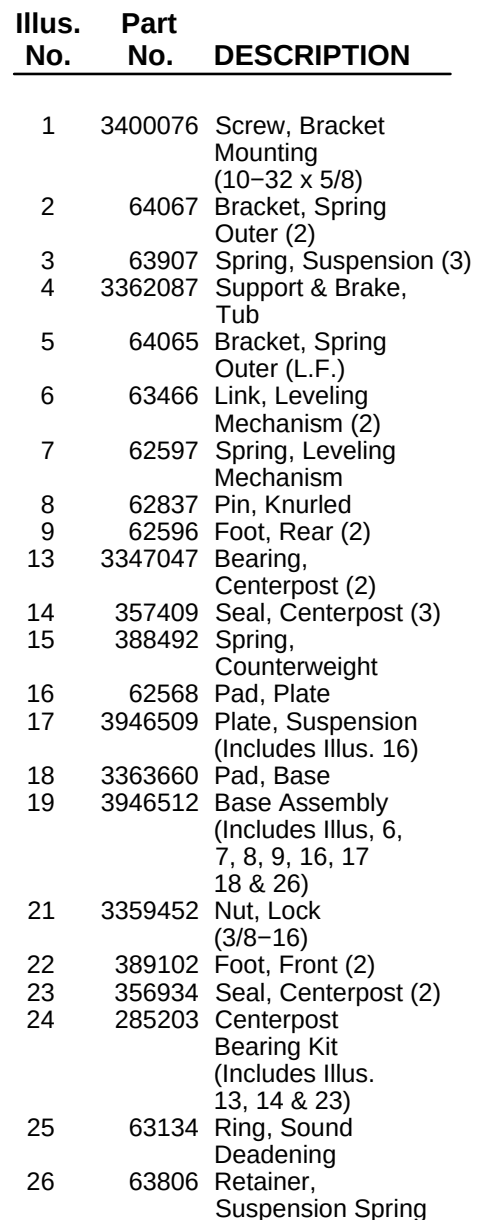
| Illus. No. | Part No. | DESCRIPTION                                                            |
|------------|----------|------------------------------------------------------------------------|
| 1          | 388952   | Brake & Drive Tube (Complete) (Refer to Page 11 For Further Breakdown) |
| 2          | 63292    | Washer, Spin Tube Thrust                                               |
| 3          | 62697    | Ring, Spin Tube Support                                                |
| 4          | 63283    | Ring, Retainer                                                         |
| 5          | 3951311  | Clutch (Complete)                                                      |
| 6          | 3951308  | Band & Lining, Clutch (Includes Illus. 7 & 8)                          |
| 7          | 62646    | Cap, Clutch Spring (2)                                                 |
| 8          | 3946792  | Spring, Clutch                                                         |
| 9          | 3360630  | Gearcase (Complete) (Refer To Page 12 For Further Breakdown)           |

| Illus. No. | Part No. | DESCRIPTION                    |
|------------|----------|--------------------------------|
| 10         | 3357334  | Screw, Gearcase To Base (3)    |
| 11         | 62611    | Plate, Motor Mount To Gearcase |
| 12         | 62691    | Grommet, Motor (4)             |
| 13         | 3364003  | Coupling, Motor And Isolation  |
| 14         | 3946532  | Shield, Motor                  |
| 15         | 3355454  | Clip, Anti-Rattle              |
| 16         | 3400516  | Screw                          |
| 17         | 3349637  | Retainer, Motor (2)            |
| 18         | 3362089  | Shield, Tub To Motor           |
| 19         | 661599   | Motor, Main Drive              |
| 20         | 62850    | Switch, Main Drive Motor       |
| 21         | 62700    | Retainer, Pump (2)             |
| 22         | 3363394  | Pump (Complete)                |
| 23         | 3387485  | Screw, 10-16 x 5/8             |



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

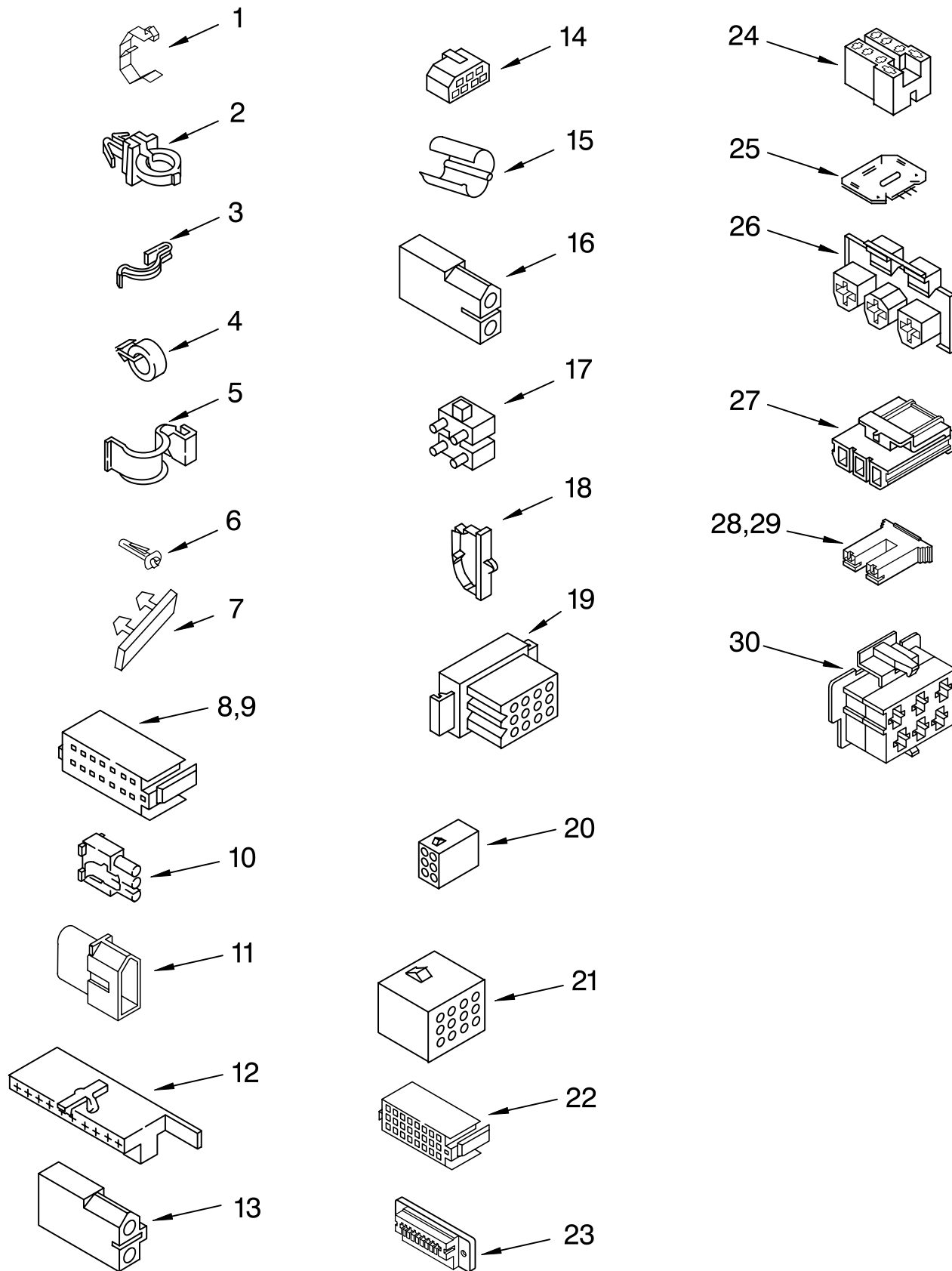
**For Model: RAS7233KQ0  
(Designer White)**



8179572

# WIRING HARNESS PARTS

For Model: RAS7233KQ0  
(Designer White)



WH2G

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

# WIRING HARNESS PARTS

For Model: RAS7233KQ0  
(Designer White)

| Illus.<br>No. | Part<br>No. | DESCRIPTION                                                                          | Illus.<br>No. | Part<br>No. | DESCRIPTION                                                            | Illus.<br>No. | Part<br>No. | DESCRIPTION                                                                                 |
|---------------|-------------|--------------------------------------------------------------------------------------|---------------|-------------|------------------------------------------------------------------------|---------------|-------------|---------------------------------------------------------------------------------------------|
| 1             | 3349557     | Clip, Harness                                                                        | 13            | 3348075     | Block, Disconnect<br>(Motor 3 Speed)<br>(Use Term. 94613<br>Or 94614.) | 23            | 3349494     | Connector, Etc                                                                              |
| 2             | 388498      | Clip, Harness                                                                        |               |             |                                                                        | 24            | 60687       | Connector, Relay<br>(Use Term.308569)                                                       |
| 3             | 3347812     | Clip, Harness                                                                        |               |             |                                                                        | 25            | 3407125     | E.T.C. Control                                                                              |
| 4             | 3352501     | Clip, Harness                                                                        | 14            | 3347243     | Block, Disconnect<br>(Use Term. 352088)                                | 26            | 3948617     | Connector (T.P.A.)<br>(3-Circuit)<br>(Lid Switch)<br>(Use Term. 3948619<br>OR 3948620.)     |
| 5             | 90016       | Clip, Harness                                                                        | 15            | 63523       | Protector                                                              |               |             |                                                                                             |
| 6             | 3390496     | Clip, Harness                                                                        | 16            | 717252      | Connector<br>(2-Way)<br>(Use Term.94614)                               | 27            | 3360056     | Connector (T.P.A.)<br>(3-Circuit)<br>(Pressure Switch)<br>(Use Term.3948619<br>OR 3948620.) |
| 7             | 389379      | Retainer,<br>(Suds Models)                                                           |               |             |                                                                        |               |             |                                                                                             |
| 8             | 352090      | Timer, Block<br>Disconnect<br>(White)                                                | 17            | 387566      | Plug, Terminal<br>(4-Way)<br>(Power Cord)<br>(Use M3 Screws)           | 28            | 3354925     | Block, Connector<br>(Cold Valve)<br>(Use Term.693217)                                       |
| 9             | 352089      | Timer, Block<br>Disconnect<br>(Black)                                                | 18            | 3352944     | Clip, Harness                                                          | 29            | 3354926     | Block, Connector<br>(Hot Valve)<br>(Use Term.693217)                                        |
| 10            | 62889       | Receptacle,<br>Terminal<br>(3-Way)<br>(Lid Switch)<br>(Use Term.94613)<br>Or 94614.) | 19            | 3390423     | Block, Disconnect<br>(12-Way)<br>(Timer)<br>(Use Term. 94613)          | 30            | 3948615     | Connector (T.P.A.)<br>(6-Circuit)<br>(Temp. Switch)<br>(Use Term.3948619<br>OR 3948620.)    |
| 11            | 353424      | Plug, Terminal<br>(3-Way)<br>(Power Cord)<br>(Use Term.94613)                        | 20            | 3347730     | Receptacle<br>(6-Way)<br>(Use Term. 94613)                             |               |             |                                                                                             |
| 12            | 62505       | Block, Disconnect<br>(Motor 2 Speed)<br>(Use Term.352088)                            | 21            | 388818      | Plug, Terminal<br>(12-Way)<br>(Use Term. 94613<br>Or 94614.)           |               |             |                                                                                             |
|               |             |                                                                                      | 22            | 3369366     | Timer, Block<br>Disconnect<br>(Black) (Amp)<br>(Use Term.3369365)      |               |             |                                                                                             |

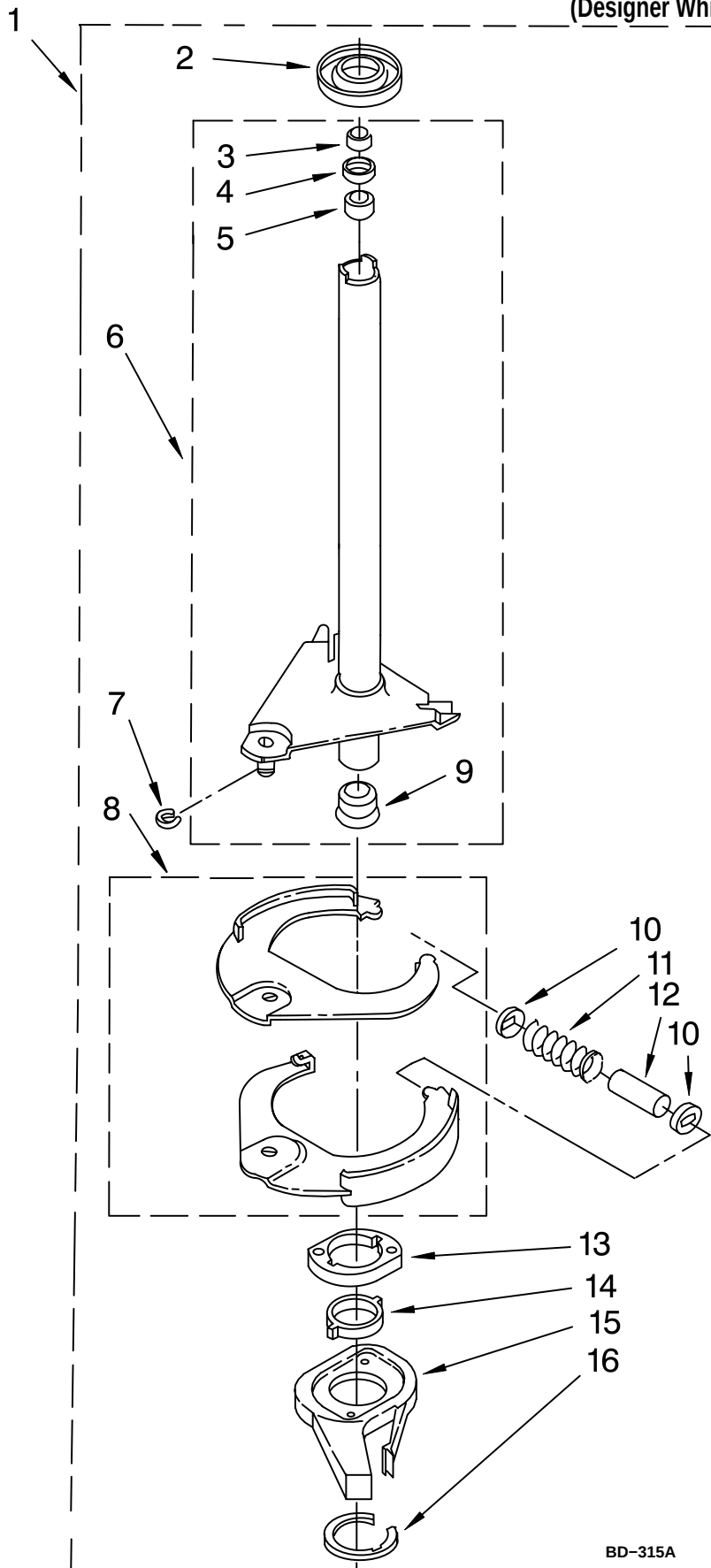
**FOR COMPLETE WIRING HARNESS REFER TO  
CONTROL AND REAR PANEL PARTS PAGE**

WH2G

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

# BRAKE AND DRIVE TUBE PARTS

For Model: RAS7233KQ0  
(Designer White)



| Illus. No. | Part No. | DESCRIPTION                                      |
|------------|----------|--------------------------------------------------|
| 1          | 388952   | Brake And Drive Tube (Complete)                  |
| 2          | 62658    | Ring, Thrust                                     |
| 3          | 91939    | Seal, Oil                                        |
| 4          | 356427   | Seal, Drive Tube                                 |
| 5          | 356937   | Spacer, Drive Tube                               |
| 6          | 64027    | Tube, Basket Drive (Includes Illus. 3, 4, 5 & 9) |
| 7          | 64035    | Ring, Retaining                                  |
| 8          | 64232    | Shoe, Brake                                      |
| 9          | 62703    | "T" Bearing, Spin Tube                           |
| 10         | 62648    | Cap, Brake Spring (2)                            |
| 11         | 387806   | Spring, Brake                                    |
| 12         | 62909    | Sleeve, Brake Spring                             |
| 13         | 63023    | Cam, Brake Release                               |
| 14         | 63022    | Sleeve, Cam                                      |
| 15         | 64194    | Driver, Brake Cam                                |
| 16         | 90368    | Ring, Retaining                                  |

## FOLLOWING PARTS NOT ILLUSTRATED

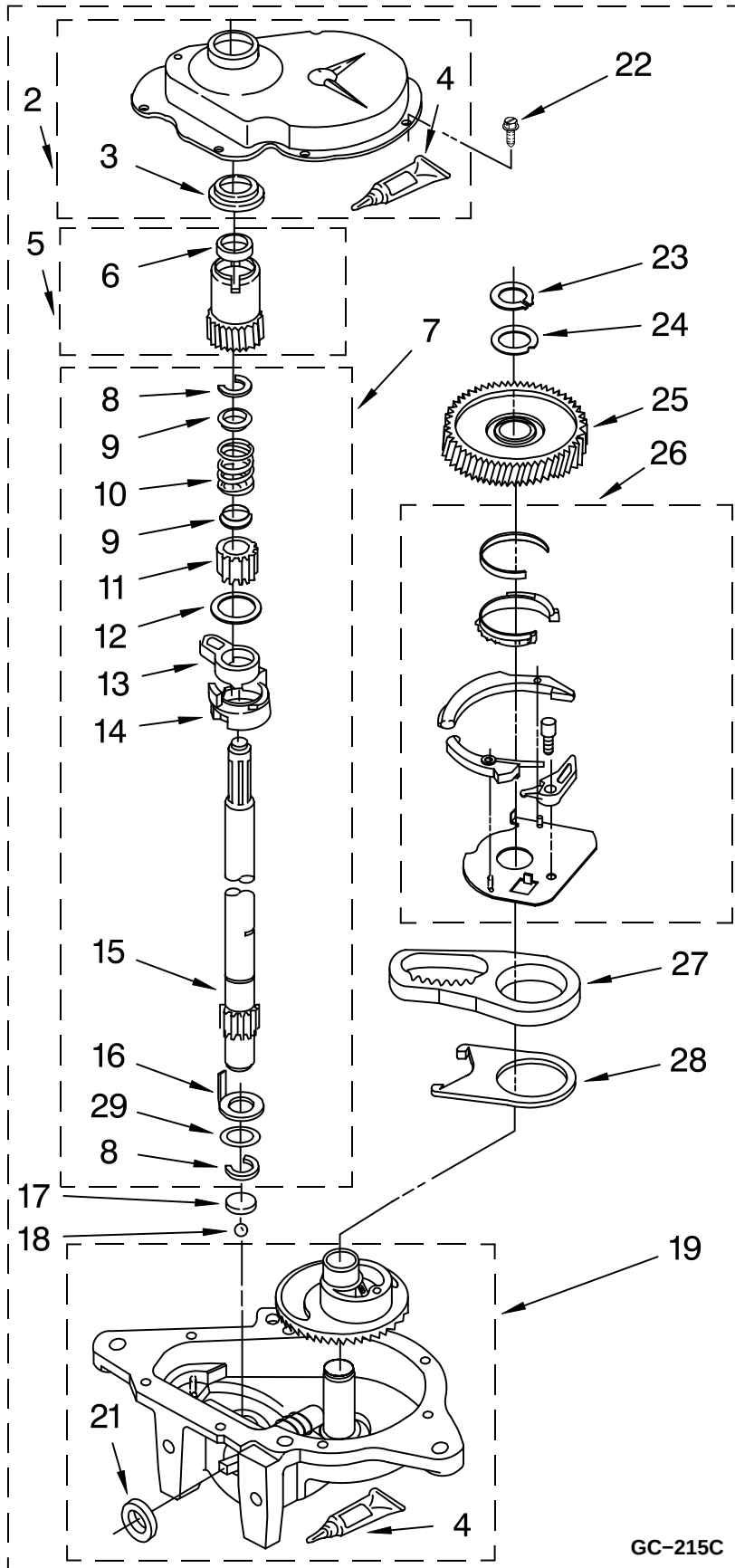
285208 Lubricant  
(Use Only In Brake Shoe Assembly On Roller & Pin)

BD-315A

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

# GEARCASE PARTS

For Model: RAS7233KQ0  
(Designer White)

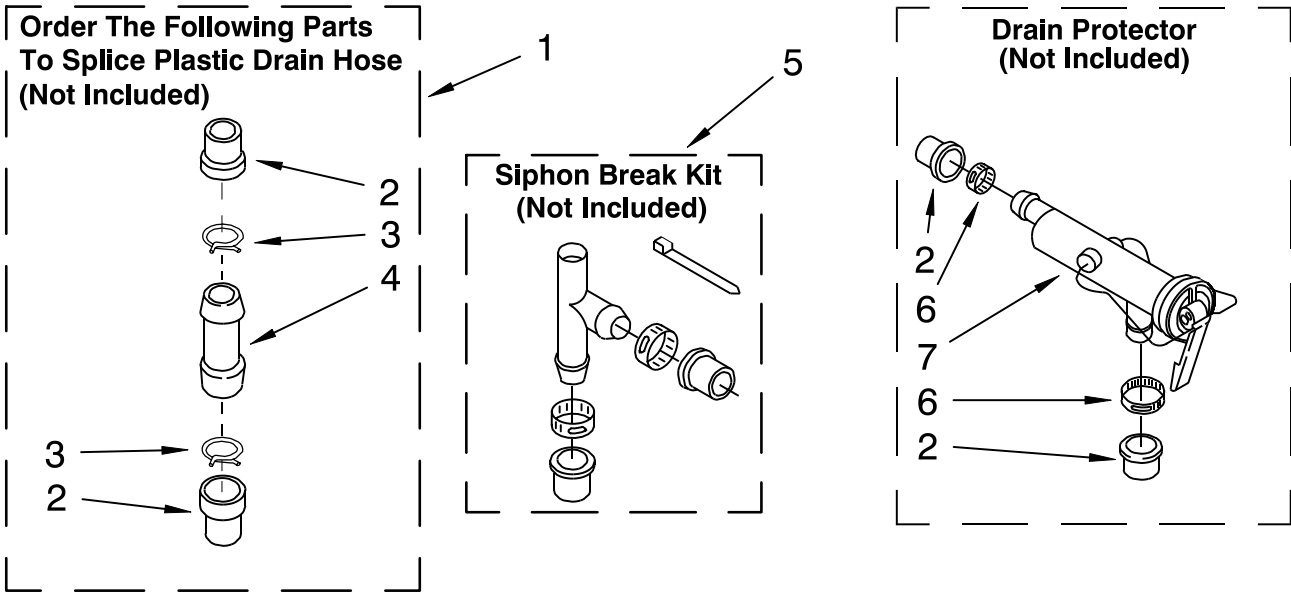


| Illus. No. | Part No. | DESCRIPTION                                       |
|------------|----------|---------------------------------------------------|
| 1          | 3360630  | Gearcase (Complete)                               |
| 2          | 285202   | Cover, Gearcase                                   |
| 3          | 3349985  | Seal, Gearcase Cover                              |
| 4          | 285195   | Sealer, Gasket (.20 Fl. Oz.) (6 ml)               |
| 5          | 63320    | Pinion, Spin (Includes Illus. 25)                 |
| 6          | 356427   | Seal, Spin Pinion                                 |
| 7          | 389387   | Shaft, Agitator (Complete)                        |
| 8          | 90369    | Ring, Retaining (2)                               |
| 9          | 62677    | Retainer, Spring                                  |
| 10         | 62676    | Spring, Agitate                                   |
| 11         | 63273    | Gear, Agitate (Includes 15 and 29)                |
| 12         | 62619    | Washer, Agitate Gear                              |
| 13         | 62580    | Cam Follower (Includes 14)                        |
| 14         | 62581    | Cam, Agitate (Includes 13)                        |
| 15         | 285509   | Shaft, Agitator (Includes 11 and 29)              |
| 16         | 62618    | Washer, Cam Thrust                                |
| 17         | 16018    | Bearing, Thrust                                   |
| 18         | 85529    | Ball, Bearing                                     |
| 19         | 389230   | Bottom and Pinion, Gearcase                       |
| 21         | 285352   | Seal, Thrust Plug                                 |
| 22         | 3351614  | Screw, Gearcase Cover, Mounting (8) (10-24 x 3/8) |
| 23         | 3362552  | Ring, Retaining                                   |
| 24         | 285735   | Washer Kit, Thrust                                |
| 25         | 62570    | Gear, Spin                                        |
| 26         | 388253   | Neutral Assembly                                  |
| 27         | 3349296  | Rack, Connecting                                  |
| 28         | 62621    | Actuator, Shift                                   |
| 29         | 388815   | Washer, Intermediate                              |

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

# WATER SYSTEM PARTS

For Model: RAS7233KQ0  
(Designer White)



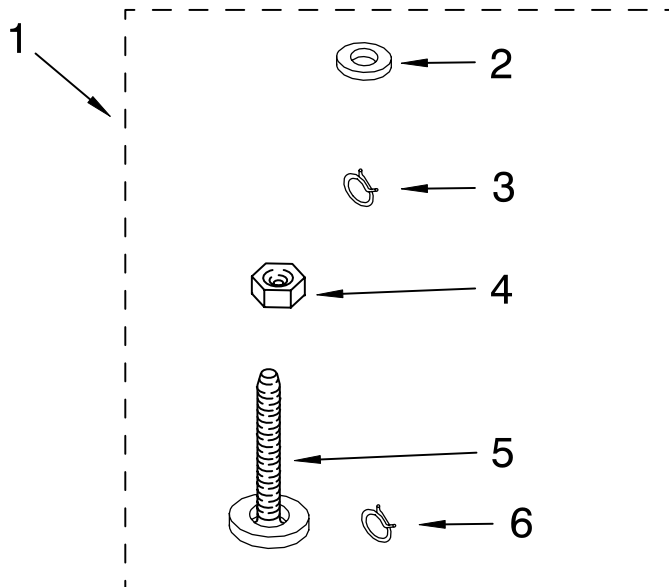
WS400

| Illus. No. | Part No. | DESCRIPTION                       |
|------------|----------|-----------------------------------|
| 1          | 285442   | Connector Kit, Plastic Drain Hose |
| 2          | 285321   | Sleeve Kit, (Contains 2 Sleeves)  |
| 3          | 370447   | Clamp, Hose                       |
| 4          | 16272    | Connector, Straight               |
| 5          | 285320   | Siphon Break Kit (Not Included)   |
| 6          | 65349    | Clamp, Hose                       |
| 7          | 367031   | Drain Protector (Not Included)    |

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

# MISCELLANEOUS PARTS

For Model: RAS7233KQ0  
(Designer White)



| Illus. No. | Part No. | DESCRIPTION                           |
|------------|----------|---------------------------------------|
| 1          | 3976263  | Miscellaneous Parts Bag               |
| 2          | 3976300  | Washer, Inlet Hose (1-1/16 x 5/8) (4) |
| 3          | 3366912  | Clamp, Hose                           |
| 4          | 3359452  | Nut, Lock (2) (3/8-16)                |
| 5          | 389102   | Foot, Front (2)                       |
| 6          | 3366913  | Clamp, Hose                           |

## OPTIONAL PARTS (NOT INCLUDED)

| Illus. No.                                      | Part No. | DESCRIPTION   |
|-------------------------------------------------|----------|---------------|
| <b><u>PAINT, TOUCH-UP (1/2oz.)</u></b>          |          |               |
|                                                 | 72017    | White         |
| <b><u>PAINT, PRESSURIZED SPRAY (12 oz.)</u></b> |          |               |
|                                                 | 350938   | Primer, Gray  |
|                                                 | 350930   | White         |
| <b><u>PAINT, BULK (1 qt.)</u></b>               |          |               |
|                                                 | 799344   | White (Uncut) |

| Illus. No.              | Part No. | DESCRIPTION                                                   |
|-------------------------|----------|---------------------------------------------------------------|
| <b><u>OIL</u></b>       |          |                                                               |
|                         | 350572   | Oil, Gearcase (16 Oz.)                                        |
| <b><u>LUBRICANT</u></b> |          |                                                               |
|                         | 285208   | Lubricant (Use Only in Brake Shoe Assembly On Roller and Pin) |

| Illus. No.                    | Part No. | DESCRIPTION                         |
|-------------------------------|----------|-------------------------------------|
| <b><u>SEALER</u></b>          |          |                                     |
|                               | 285195   | Sealer, Gasket (.20 Fl. Oz.) (6 ml) |
| <b><u>SHIPPING KIT</u></b>    |          |                                     |
|                               | 3348675  | Shipping Kit                        |
| <b><u>ACCESSORY PARTS</u></b> |          |                                     |
|                               | 367031   | Drain Protector                     |
|                               | 285320   | Siphon Break Kit                    |

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST